

Installation instructions for Heritage lid replacement

Please read all instructions completely before starting lid replacement and drill carefully.

1. Start by removing your saddlebags from your bike. Use 1/2" wrench and remove the 2 nuts from inside the saddlebag, then remove the 1/2" nut from the arm going up toward the passenger foot peg.
2. After bag is removed, use the supplied drill bit to drill the curl out of the 2 rivets from inside the lid. Figs A & B
3. Remove remaining portion of the rivets from the lid and then carefully use knife to cut the threads between lid and back of bag. Remove the cut threads from the plastic and drill rivet holes to drill size. Figs C & D



Fig A



Fig B



Fig C

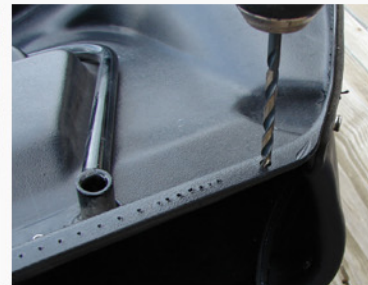


Fig D

4. Locate the paper drill template and use 2 of the tube screws to place template and drill the other 3 holes from the back side of the bag. Make sure to be careful and drill accurately. Fig E
5. Use supplied Loc-tite on screw portion of the tube screws. Fig F
6. There is a left and a right hand lid. Make sure you get the correct side before going to step 7.
7. Place the female portion of the screw tube through the outside 2 holes in lid first, then install screw with screw driver from inside. Once outside screws are in, install the remaining 3 middle screws. Figs G & H.



Fig E



Fig F



Fig G



Fig H

8. Remove buckles from straps on old lid and put them on the straps of new lid. Saddlebag is now ready to reinstall on bike.

This kit includes

- 11 male portion of tube screw (1 extra)
- 11 female portion of tube screw (1 extra)
- 2 paper drill templates
- 1 drill bit
- 1 small tube of Loc-tite
- 1 Left hand lid
- 1 Right hand lid.

Boss Bags, Inc
111 Industrial Park Ave.
Hortonville, WI 54944
www.bossbags.com 920-779-9975